

## **GALVEX 20.02**

Universal detergent for the removal of polishing pastes, soluble oil and light pollutions in an ultrasonic process.

# WATCH INDUSTRY

FUNCTION	APPLICATION/POLLUTION
Ultrasonic cleaning, interoperation, surface preparation	Soluble oils, polishing pastes, tumbling residues, etc.

## **COMPATIBILITY**

- Stainless steel
- Aluminium
- Gold: white, pink, yellow
- Rhodium, palladium
- Copper alloys:
  - Brass
  - CuBe
  - Nickel silver

## **COMPONENTS**

- Surfactants, solubilising agent
- No NTA, phosphates, DEA
- No CMR compound, REACH compliant

## PHYSICOCHEMICAL DATA

■ pH concentrated: 10

■ Density: 1.03

Surface tension: 27.6 mN/m

## **INSTRUCTIONS FOR USE\***

Concentration: 2 to 5%
Temperature: 40 to 70°C
Time: 3 to 5 minutes

# Surfactants Cavitation bubbles Substrate Parameters for cleaning: The state of the surface o

## STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

## PROCESS EXAMPLES

Cleaning after polishing

## **CLEANING**



• Final cleaning and brightening

## CLEANING

GALVEX 20.02	
Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min	
US	

TAP WATER RINSE

Temp.: 20-30°C 68-86°F Time: 2-3 min RODASTEL 30

Tap water
Conc.: 3-5%
Temp.: 30-60°C
86-140°F
Time: 2-3 min

TAP WATER RINSE

Temp.: 20-30°C 68-86°F Time: 1-2 min

DI WATER RINSE

Temp.: 20-30°C 68-86°F Time: 1-2 min DI WATER RINSE

Time: 1-2 min

HOT AIR DRYING

Application Centre

If you have any questions, please contact our Application Centre on: +41 22 365 46 66





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<sup>\*</sup>Dependent on the quality of the water and the nature and quantity of contaminants.