

RODACLEAN 2018

Strong alkali liquid, for the removal of polishing paste residues and oils in ultrasonic process.

LUXURY ACCESSORIES RANGE

FUNCTION	APPLICATION/POLLUTION		
Ultrasonic cleaning. Interoperation and surface preparation.	Soluble oils, polishing pastes, tumbling residues, etc.		

COMPATIBILITY

- Stainless steel
- Titanium
- Ceramic

Incompatibility: aluminium, zamak, nickel silver and copper alloys.

COMPONENTS

- Strong alkali, surfactants
- Chelating agents
- No CMR compounds, phosphates, COV, REACH compliant

PHYSICOCHEMICAL DATA

■ pH concentrated: 14

■ Density: 1.33

■ Surface tension: 33.9 mN/m

Surfactants Hydroxides OH Cavitation bubbles Polishing paste Substrate Parameters for cleaning: Clean and bright surface. Cleaned blind holes.

INSTRUCTIONS FOR USE*

- Concentration: 2 to 5%
- Temperature: 40 to 70°C (104 to 158°F)
- Time: 3 to 5 minutes

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

PROCESS EXAMPLE

Surface preparation prior to PVD

CLEANING		FINISHING				
RODACLEAN 2018	TAP WATER RINSE	GALVEX 20.02	TAP WATER RINSE	DI WATER RINSE	DI WATER RINSE	HOT AIR DRYING
Tap water Conc.: 3-5% Temp.: 40-70°C 104-158°F Time: 2-5 min	Temp.: 20-30°C 68-86°F Time: 3-5 min	Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min	Temp.: 20-30°C 68-86°F Time: 3-5 min	Temp.: 40°C 104°F Time: 3-5 min	Temp.: 40°C 104°F Time: 3-5 min	
US		US				



If you have any questions, please contact our Application Centre on: +41 22 365 46 66





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^{*}Dependent on the quality of the water and the nature and quantity of contaminant.