



# RUBIFIN N°4

A3 solvent for removal of neat oils, in vacuum or ultrasonic processes.



## JEWELLERY RANGE

FUNCTION	APPLICATION/POLLUTION
Vacuum or ultrasonic cleaning	Neat oil

### COMPATIBILITY

- Stainless steel
- Lead-free brass
- Silver: 800 - 925 (sterling)
- Gold: white, pink, yellow
- Platinum
- Rhodium, palladium

### COMPONENTS

- A3 solvent
- Hydrocarbon-free

### PHYSICO-CHEMICAL DATA

- pH concentrated: n.m
- Density: 0.92
- Flash point: 71°C (160°F)
- Surface tension: 29.2 mN/m

### INSTRUCTIONS FOR USE\*

- Concentration: 100%
- Temperature: 20 to 50°C (68°F to 122°F)
- Time: 3 to 10 minutes

\*Work in a well ventilated area or one equipped with an aspiration system.

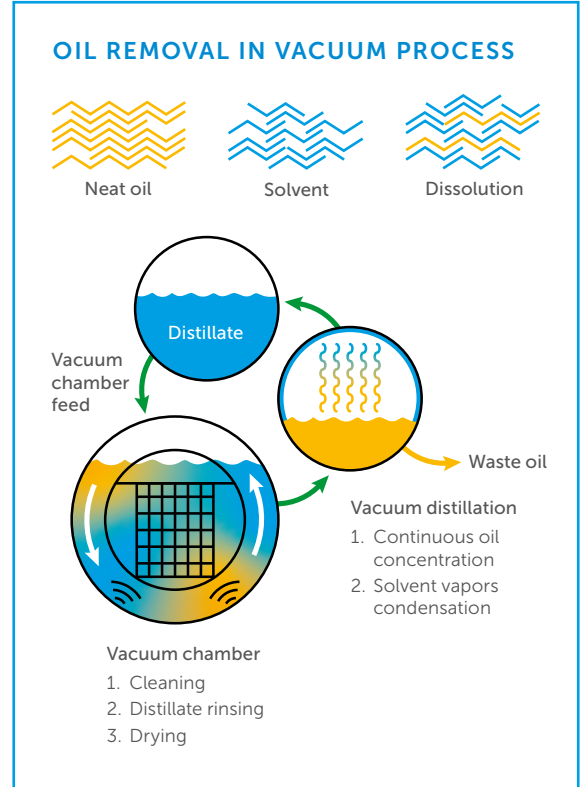
### PROCESS EXAMPLES

- Removal of oil in vacuum process

CLEANING	RINSING	DRYING
<b>RUBIFIN N°4</b> Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>RUBIFIN N°4</b> Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>DRYING</b> Vacuum process

- Removal of oil in ultrasonic process

CLEANING				
<b>RUBIFIN N°4</b> Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	<b>GALVEX 20.02</b> Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min US	<b>TAP WATER RINSE</b> Temp.: 20°C 68°F Time: 2 min	<b>DI WATER RINSE</b> Temp.: 20°C 68°F Time: 2 min	<b>HOT AIR DRYING</b>



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### STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

