



RUBIFIN N°4

A3 solvent for the removal of neat oils in vacuum or ultrasonic processes.



WATCH INDUSTRY

FUNCTION	APPLICATION/POLLUTION
Vacuum or ultrasonic cleaning	Neat oil

COMPATIBILITY

- Stainless steel and tempered
- Aluminium
- Gold: white, pink, yellow
- Rhodium, palladium
- Copper alloys:
 - Brass
 - CuBe
 - Nickel silver

COMPONENTS

- A3 solvent
- Hydrocarbon-free

PHYSICOCHEMICAL DATA

- pH concentrated: n.m
- Density: 0.92
- Flash point: 71°C (160°F)
- Surface tension: 29.2 mN/m

INSTRUCTIONS FOR USE*

- Concentration: 100%
- Temperature: 20 to 50°C (68°F to 122°F)
- Time: 3 to 10 minutes

*Work in a well-ventilated area or one equipped with a fume extraction system.

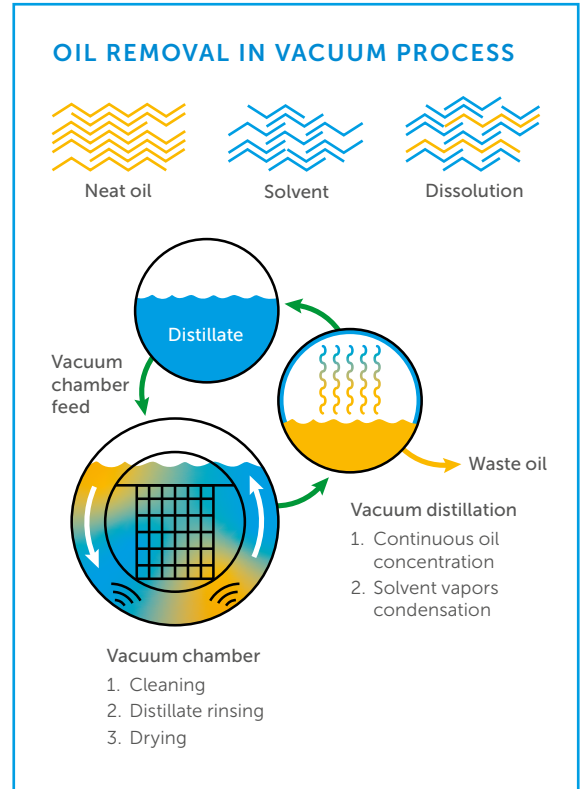
PROCESS EXAMPLES

- Removal of oil in a vacuum process

CLEANING	RINSING	DRYING
RUBIFIN N°4 Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	RUBIFIN N°4 Vacuum process Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	DRYING Vacuum process

- Removal of oil in an ultrasonic process

CLEANING				
RUBIFIN N°4 Conc.: 100% Temp.: 20-50°C 68-122°F Time: 3-10 min US	GALVEX 20.02 Tap water Conc.: 2-5% Temp.: 40-70°C 104-158°F Time: 3-5 min US	TAP WATER RINSE Temp.: 20-30°C 68-86°F Time: 2-3 min	DI WATER RINSE Temp.: 20-30°C 68-86°F Time: 1-2 min	HOT AIR DRYING



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STORAGE CONDITIONS

- Keep the container hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

