

DECOCLEAN 540

Strong alkaline and phosphate free liquid detergent for the removal of neat oil in spray or ultrasonic processes. Requires an oil separator.



PRECISION OPTICS RANGE

FUNCTION	APPLICATION/POLLUTION
Spray cleaning. Oil removal in ultrasonic processes with an oil separator	Neat oils, abrasives

COMPATIBILITY

- Photographic materials:
 - Crown and Flint glasses*
 - Borosilicate
- UV/IR materials:
 - Chalcogenides
 - Fused Silica
 - Calcium, magnesium fluorides

- Sapphire
- Silicon (Si)
- Zinc selenide (ZnSe)
- Zinc Sulfide (ZnS)
- Germanium
- *Except alkali and climate sensitive materials. Please contact NGL before implementing a process.

COMPONENTS

- Strong alkalis, chelating agents
- No CMR compounds, REACH compliant
- No phosphates

INSTRUCTIONS FOR USE*

- Concentration: 1 to 5%
- Temperature: 50 to 70°C (122°F to 158°F)
- Time: 2 to 5 minutes

PROCESS EXAMPLES

Grinding oil removal

CLEANING



RO WATER RINSE	RO V
np.: 20-30°C 68-86°F me: 1-2 min	Temp. 2 : 6 Time: 1
	Comment

RO WATER
RINSE

Temp. 20-30°C
: 68-86°F
Time: 1-2 min

Spray cleaning

DI WATER
RINSE

Temp. 20-30°C
: 68-86°F
Time: 1-2 min

Spray cleaning

PHYSICOCHEMICAL DATA

• pH concentrated: 13.9

Density: 1.27

Surface tension: 34.2 mN/m

STORAGE CONDITIONS

- Keep the container hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

HOT AIR DRYING	

Grinding oil removal and hydrophilic finish

CLEANING

CLEA	IN
Oil separator	
DECOCLEAN 540 RO or DI water	
Conc.: 1-5% Temp.: 50-70°C 122-158°F Time: 2-5 min	
US	

OPTICAL V

RO or DI water
Conc.: 3-5%
Temp.: 40-60°C
104-140°F
Time: 3-5 min

US

RO WATER RINSE

Temp.: 20-30°C 68-86°F Time: 2-3 min PINISHING

OPTICAL 10L

RO or DI water
Conc.: 1-3%
Temp.: 30-60°C
86-140°F
Time: 2-3 min

RO WATER RINSE Temp.: 20-30°C 68-86°F Time: 1-2 min DI WATER RINSE

Temp.: 20-30°C 68-86°F Time: 1-2 min

US

DI WATER RINSE

Temp. 20-30°C

Time: 1-2 min

HOT AIR DRYING



If you have any questions, please contact our Application Centre on: +41 22 365 46 66





^{*}Dependent on the quality of water and the nature and quantity of contaminants.