

DECOMET

Liquid product, citric acid based, for the passivation of all grades of medical stainless steel. Removes iron oxides and accelerates the formation of a chromium passivation film.

MEDICAL RANGE

FUNCTION	APPLICATION/POLLUTION
Soaking passivation process	Iron oxides

COMPATIBILITY

- Stainless steel:
 - Austenitic
 - Martensitic

COMPONENTS

Citric acid, surfactants

PHYSICOCHEMICAL DATA

Surface tension: 31.2 mN/m

INSTRUCTIONS FOR USE*

Concentration: 10 to 20%

Time: 4 to 20 minutes

Temperature: 20 to 70°C (68-158°F)

pH concentrated: 1.00

Density: 1.17

No CMR compounds, REACH compliant

- Precipitation hardening
- Ceramics

- Chromium Cobalt
- Titanium
- Aluminium
- Polymer*
- *Check compatibility with NGL.

PASSIVATION STEPS



Surface cleaning: water + Galvex 20. 01



Fe₂O₃ removal with Decomet



Passivation: Cr₂O₃

STORAGE CONDITIONS

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

PRODUCT COMPATIBLE WITH VALIDATION STANDARDS

- Cleaning:
 - ISO 19227 2018
 - ASTM F3127 16
- Characterization of inorganics:
 - ISO 10993 18
- Stainless steel passivation:
 - ASTM A967 17
 - ASTM F1089 18

PROCESS EXAMPLE

Surface preparation before passivation of medical devices

*Dependent on the quality of the water and the nature and quantity of contaminants.

See ASTM 1967 - 17 for process recommendations.





If you have any questions, please contact our Application Centre on: +41 22 365 46 66

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