



RODASTEL 30

Liquid acidic detergent used for neutralization, activation of surfaces and deoxidation, in ultrasonic processes.



MEDICAL RANGE

FUNCTION	APPLICATION/POLLUTION
Finishing in ultrasonic process	Polishing pastes

COMPATIBILITY

- Stainless steel:
 - Austenitic
 - Martensitic
 - Precipitation hardening
 - Ceramics
 - Titanium
 - Chromium – Cobalt
 - Polymers*
- *Check compatibility with NGL.

COMPONENTS

- Surfactants, organic acid
- No NTA, phosphates, DEA
- No CMR compounds, VOC, REACH compliant

PHYSICOCHEMICAL DATA

- pH concentrated: 0.5
- Density: 1.22
- Surface tension: 31.5 mN/m

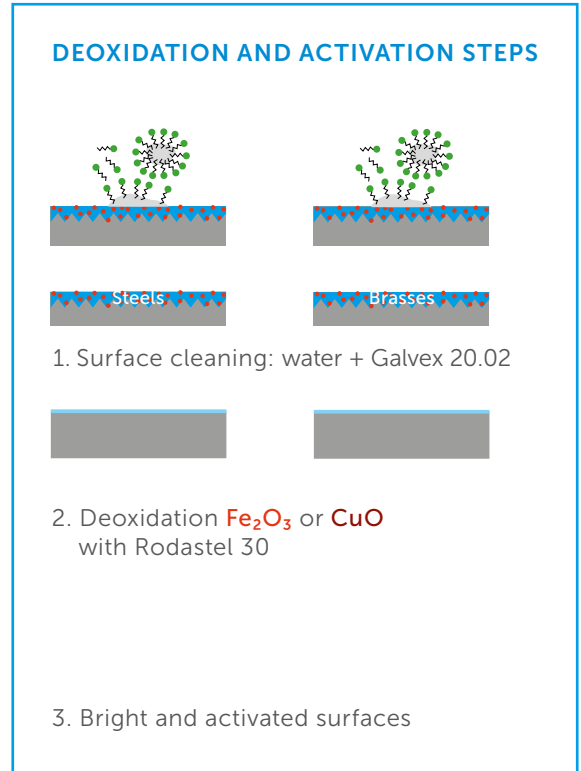
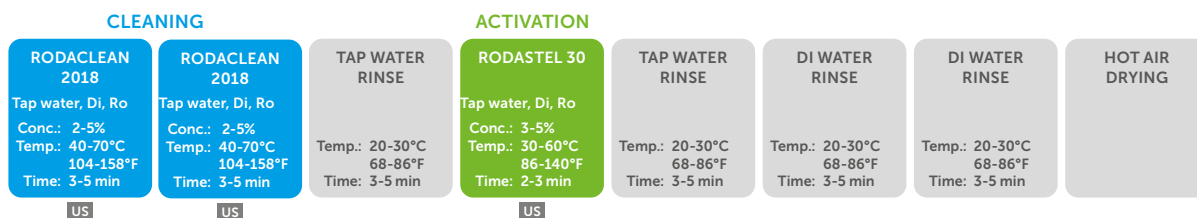
INSTRUCTIONS FOR USE*

- Concentration: 3 to 5%
- Temperature: 30 to 60°C (86 to 140 °F)
- Time: 2 to 3 minutes

*Dependent on the quality of water and the nature and quantity of contaminants.

PROCESS EXAMPLE

- Polishing paste removal in ultrasonic process



10/12/24

STORAGE CONDITIONS

- Keep the container hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging (HDPE).

COMPATIBLE WITH VALIDATION STANDARDS

- Cleaning:
 - ISO 19227 - 2018
 - ASTM F3127 - 16
- Characterization of inorganics:
 - ISO 10993 - 18



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

